

Device Material Content

5555 NE Moore Ct.
Hillsboro OR 97124 Package: 256 ftBGA with SnAgCu Solder Balls Copper Bond Wire version

<u>custreq@lscc.com</u> Total Device Weight 0.705 Grams

MSL: 3 Peak Reflow Temp: 260°C

December, 2012	% of Total Pkg. Wt.	Weight (g)	% of Total Pkg. Wt.	Weight (g)	Substance	CAS#	Notes / Assumptions:
Die	1.00%	0.0071			Silicon chip	7440-21-3	Die size: 3.35 x 3.35 mm
Mold	55.89%	0.3940	48.06% 2.51% 1.68% 1.68% 1.68% 0.28%	0.3388 0.0177 0.0118 0.0118 0.0118 0.0020	Silica Fused Epoxy Resin Phenol Resin Phenol Novolac Metal Hydroxide Carbon Black	60676-86-0 - - 9003-35-4 - 1333-86-4	Mold Compound composition: 75 to 95% Silica Fused (LSC uses 86% in our calculation) 2 to 8% Epoxy resin (LSC uses 4.5% in our calculation) 1 - 5% Phenol resin (LSC uses 3% in our calculation) 1 - 5% Phenol Novolac (LSC uses 3% in our calculation) 1 - 5% Metal Hydroxide (LSC uses 3% in our calculation) 0.1 - 0.5% Carbon Black (LSC uses 0.5% in our calculation) Mold Compound Density ranges between 1.8 and 2.1 grams/cc
D/A Epoxy	0.16%	0.0011	0.13% 0.03%	0.0009 0.0002	Silver (Ag) Organic esters and resins	7440-22-4	Die attach epoxy Density: 4 grams/cc 60 to 100% Silver (LSC uses 80% in our calculation) 0 to 40% Organic Esters and Resins (LSC uses 20% in our calculation)
Wire	0.49%	0.0035	0.48% 0.01%	0.0034 0.0001	Copper (Cu) Palladium (Pd)	7440-50-8 7440-05-3	0.8 mil dia.; 1 wire per solder ball 98.5% Cu 1.5% Pd
Solder Balls	13.78%	0.0971	13.30% 0.41% 0.07%	0.0937 0.0029 0.0005	Tin (Sn) Silver (Ag) Copper (Cu)	7440-31-5 7440-22-4 7440-50-8	SAC305 96.5% Sn 3% Ag 0.5% Cu
Substrate	28.69%	0.202	13.10% 3.27% 8.19% 1.36% 0.05% 2.73%	0.0923 0.0231 0.0577 0.0096 0.0004 0.0192	BT Resin CCL-HL832 Copper Solder mask PSR4000 AUS 308 Nickel plating Gold plating Copper thickness in hole	7440-50-8 - 7440-02-0 7440-57-5 7440-50-8	BT Resin CCL-HL832 45.71% 11.43% 28.57% 4.76% 0.19% 9.52%

Notes:

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible. Constituent substances and proportions in epoxy materials are before curing.

The information provided above is representative of the package as of the date listed, and is subject to change at any time.

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