

Device Material Content

5555 NE Moore Ct. 672 fpBGA (90nm and 65nm products) Hillsboro OR 97124 Package: with SnAgCu Solder Balls custreq@lscc.com Total Device Weight 3.30 Grams

MSL: 3

Peak Reflow Temp: 250°C

| | | | | Four Renow Tomp. 250 C | | | |
|----------------|------------------------|------------|--|---|--|-------------------------------------|--|
| November, 2009 | % of Total Pkg. Wt. | Weight (g) | % of Total Pkg. Wt. | Weight (g) | Substance | CAS# | Notes / Assumptions: |
| Die | 1.48% | 0.0489 | | | Silicon chip | 7440-21-3 | Die size: 8.11 x 8.34 mm |
| Mold | 36.73% | 1.212 | 32.61% 1.84% 1.47% 0.07% 0.73% | 1.076 0.0606 0.0485 0.0024 0.0242 | Silica (Fused or Amorphous) Epoxy resin Phenol resin Carbon Black Other | 60676-86-0 - - 1333-86-4 | Mold Compound Density between 1.8 and 2.1 grams/cc 85 to 95% Silica Fused or Amorphous (LSC uses 88.8% in our calculation) 1.5 to 8% Epoxy resin (LSC uses 5% in our calculation) 3 to 6% Phenol resin (LSC uses 4% in our calculation) Carbon Black appox. 0.2% Others approx. 2% |
| D/A Epoxy | 0.21% | 0.0069 | 0.16% 0.01% 0.02% 0.01% | 0.0054 0.0003 0.0008 0.0003 | Silver (Ag) Epoxy Resin Diester Functionalized Ester | 7440-22-4 - - - | Die attach epoxy Density: 4 grams/cc 70 to 90% Silver (LSC uses 78% in our calculation) 1 to 10% Epoxy Resin (LSC uses 5% in our calculation) 5 to 20% Diester (LSC uses 12% in our calculation) 1 to 10% Functionalized Ester (LSC uses 5% in our calculation) |
| Wire | 0.60% | 0.0197 | | | Gold (Au) | 7440-57-5 | 0.8 to 1.0 mil diameter; 1 wire per solder ball |
| Solder Balls | 19.89% | 0.656 | 19.19% 0.60% 0.10% | 0.633 0.0197 0.0033 | Tin (Sn) Silver (Ag) Copper (Cu) | 7440-31-5 7440-22-4 7440-50-8 | Qualified Solder ball compositions: Sn96.5/Ag3/Cu0.5 |
| Substrate | 18.87% | 0.623 | 12.83% 6.04% | 0.424 0.199 | Glass fiber BT Resins | 65997-17-3 | 60 to 75% glass fiber (LSC uses 68% in our calculation) |
| Foil | 22.23% | 0.734 | | | Copper (Cu) | 7440-50-8 | |

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible.

Constituent substances and proportions in epoxy materials are before curing.

The information provided above is representative of the package as of the date listed, and is subject to change at any time.

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