

Device Material Content

5555 NE Moore Ct.

Hillsboro OR 97124 Package: 672 fpBGA with SnAgCu Solder Balls

custreq@lscc.com Total Device Weight 3.30 Grams MSL: 3

Peak Reflow Temp: 250°C

November, 2009	% of Total Pkg. Wt.	Weight (g)	% of Total Pkg. Wt.	Weight (g)	Substance	CAS#	Notes / Assumptions:
Die	1.48%	0.0489			Silicon chip	7440-21-3	Die size: 8.11 x 8.34 mm
Mold	36.73%	1.212	29.38% 2.94% 2.94% 1.29% 0.18%	0.970 0.0970 0.0970 0.0424 0.0061	Silica (Fused or Amorphous) Epoxy resin Phenol resin Cristalline Silica Carbon Black	60676-86-0 - - 14808-60-7 1333-86-4	Mold Compound composition: 75 to 95% Silica Fused or Amorphous (LSC uses 80% in our calculation) 1 to 20% Epoxy resin (LSC uses 8% in our calculation) 2 to 20% Phenol resin (LSC uses 8% in our calculation) <5% Cristalline Silica (LSC uses 3.5% in our calculation) <1% Carbon Black (LSC uses 0.5% in our calculation) Mold Compound Density between 1.8 and 2.1 grams/cc
D/A Epoxy	0.21%	0.0069	0.17% 0.04%	0.0055 0.0014	Silver Organic esters and resins	7440-22-4	Die attach epoxy Density: 4 grams/cc 60 to 100% Silver (LSC uses 80% in our calculation) 0 to 40% Organic Esters and Resins (LSC uses 20% in our calculation)
Wire	0.60%	0.0197			Gold (Au)	7440-57-5	0.8 to 1.0 mil diameter; 1 wire per solder ball
Solder Balls	19.89%	0.656	19.09% 0.70% 0.10%	0.630 0.0230 0.0033	Tin (Sn) Silver (Ag) Copper (Cu)	7440-31-5 7440-22-4 7440-50-8	Qualified Solder ball compositions: Sn95.5/Ag4/Cu0.5 Sn96.5/Ag3/Cu0.5 LSC uses: Sn96/Ag3.5/Cu0.5 for calculations
Substrate	18.87%	0.623	12.83% 6.04%	0.424 0.1993	Glass fiber BT Resins	65997-17-3	60 to 75% glass fiber (LSC uses 68% in our calculation)
Foil	22.23%	0.734			Copper (Cu)	7440-50-8	

Notes:

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible.

Constituent substances and proportions in epoxy materials are before curing.

The information provided above is representative of the package as of the date listed, and is subject to change at any time.

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