

Device Material Content

5555 NE Moore Ct. Hillsboro OR 97124 custreq@lscc.com

Package: 100 Total Device Weight 0.147

100 csBGA 0.147 Grams with SnAgCu Solder Balls

Peak Reflow Temp: 260°C

MSL: 3

May, 2012	% of Total Pkg. Wt.	Weight (g)	% of Total Pkg. Wt.	Weight (g)	Substance	CAS#	Notes / Assumptions:
Die	5.85%	0.00859			Silicon chip	7440-21-3	Die size: 4.71 x 2.90 mm
Mold	65.03%	0.09560	55.28% 3.90% 3.90% 0.98% 0.13% 0.85%	0.08126 0.00574 0.00574 0.00143 0.00019 0.00124	Silica Epoxy Resin Phenol Resin Metal Hydroxide Carbon Black Other (trade secret)	60676-86-0 - - - 1333-86-4	Mold Compound composition: 75 to 95% Fused silica filler (LSC uses 83% in our calculation) 2 to 10% Epoxy resin (LSC uses 7.5% in our calculation) 2 to 10% Phenol resin (LSC uses 7.5% in our calculation) 0.5 to 2.5% Metal hydroxide (LSC uses 1.5% in our calculation) 0.1 to 0.5% Carbon Black (LSC uses 0.5% in our calculation) Mold Compound Density ranges between 1.8 and 2.1 grams/cc
D/A Epoxy	0.94%	0.00139	0.76% 0.19%	0.0011 0.0003	Silver filled epoxy Silver (Ag) Organic esters and resins	7440-22-4	Die attach epoxy Density: 4.0 grams/cc 60 to 100% Silver (LSC uses 80% in our calculation) 0 to 40% Organic Esters and Resins (LSC uses 20% in our calculation)
Wire	2.00%	0.00293			Gold (Au)	7440-57-5	0.8 to 1.0 mil diameter; 1 wire per solder ball; wire length 3 mm
Solder Balls	7.16%	0.01053	6.84% 0.29% 0.04%	0.0101 0.0004 0.00005	Tin (Sn) Silver (Ag) Copper (Cu)	7440-31-5 7440-22-4 7440-50-8	Solder ball composition Sn95.5/Ag4/Cu0.5
Substrate	11.56%	0.01700	7.86% 3.70%	0.0116 0.0054	Glass fiber BT Resins	65997-17-3	60 to 75% glass fiber (LSC uses 68% in our calculation)
Foil	7.46%	0.01096			Copper (Cu)	7440-50-8	

Notes:

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible. Constituent substances and proportions in epoxy materials are before curing.

The information provided above is representative of the package as of the date listed, and is subject to change at any time.

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