

Device Material Content

5555 NE Moore Ct.
Hillsboro OR 97124 USA Package: 184 csBGA with SnAgCu Solder Balls Copper Bond Wire

custreq@latticesemi.com Total Device Weight 0.174 Grams Halogen Free

MSL: 3 Peak Reflow Temp: 260°C

							MBE. 5 Teak Renow Temp. 200 C
March, 2013	% of Total Pkg. Wt.	Weight (g)	% of Total Pkg. Wt.	Weight (g)	Substance	CAS#	Notes / Assumptions:
Die	4.50%	0.0078			Silicon chip	7440-21-3	Die size: 143 x 147 mil
Mold	49.65%	0.0864	41.31% 2.48% 0.74% 2.48% 2.48% 0.15%	0.0719 0.0043 0.0013 0.0043 0.0043 0.0003	Silica fused Epoxy Resin A Epoxy Resin B Phenol Novolac Metal Hydroxide Carbon Black	60676-86-0 - - 9003-35-4 - 1333-86-4	Mold Compound: EME-G750E 75 to 95% Fused silica filler (LSC uses 83.2% in our calculation) 2 to 8% Epoxy resin A (LSC uses 5% in our calculation) 0.5 to 2.5% Epoxy resin B (LSC uses 1.5% in our calculation) 2 to 8% Phenol Novolac (LSC uses 5% in our calculation) 2 to 8% Metal Hydroxide (LSC uses 5% in our calculation) 0.1 to 0.5% Carbon Black (LSC uses 0.3% in our calculation)
D/A Epoxy	0.65%	0.0011	0.90% 0.22%	0.0009 0.0002	Silver filled epoxy Silver (Ag) Organic esters and resins	7440-22-4	Die attach epoxy: Ablebond 2100A 70 to 90% Silver (LSC uses 80% in our calculation) 10 to 40% Organic Esters and Resins (LSC uses 20% in our calculation)
Wire	5.29%	0.0092	5.15% 0.14%	0.0074 0.0018	Copper Palladium	7440-50-8 7440-05-3	Pd coated Copper, 0.8 mil diameter 98.5% 1.5%
Solder Balls	9.50%	0.0165	10.70% 0.45% 0.06%	0.0160 0.0005 0.0001	Tin (Sn) Silver (Ag) Copper (Cu)	7440-31-5 7440-22-4 7440-50-8	SAC305 Solder ball composition Sn96.5/Ag3/Cu0.5
Substrate	30.41%	0.0529	20.69% 2.53% 5.07% 0.84% 0.03% 4.39%	0.0116 0.0044 0.0088 0.0015 0.0001 0.0054	BT Resin CCL-HL832NX Copper Solder Mask-PSR4000 AUS 308 Nickel plating Gold plating Copper thickness in hole	7440-50-8 - 7440-02-0 7440-57-5 7440-50-8	CCL-HL832NX 68.06% 8.33% 16.67% 2.78% 0.11% 4.17%

Notes:

The values listed above are nominal values based on studies of representatives of this particular package type, and are believed to be as accurate as possible. Constituent substances and proportions in epoxy materials are before curing.

The information provided above is representative of the package as of the date listed, and is subject to change at any time.

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Rev. A